

PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"

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DELTA 630

This is a self-aligning machine, suitable for welding ducts for the transport of water, gas and other fluids under pressure, up to Ø 630 mm - 24" IPS. The DELTA 630 was designed in accordance to the International correspondent standards (UNI 10565, ISO 12176-1), and consists of:

- A machine body with a steel bearing frame, four steel clamps and two hydraulic thrust cylinders with non-drip quick couplings and steel inserts.
- Self detaching device: helps removing the heating plate during welding procedure.
- An extractable heating plate with separate thermometer for reading the working temperature.
- An extractable electric milling cutter for leveling the ends of the pipe and/or fitting, with a safety microswitch and overload cutout. Milling cutter's plastic control box is protected by a metal frame, and equipped with a fast removing system to speed up the extraction from machine body.
- An electrohydraulic gearcase with a clamps opening and closing lever, maximum pressure and release valves (also useful when welding with the "Dual Pressure" procedure), hydraulic hoses with non-drip quick couplings, a timer (for the heating and welding phases). The machine is preset for the connection of the electronic controller THE INSPECTOR.
- Digital electric connections box with the high precision ($\pm 1^{\circ}\text{C}$) "Digital Dragon" temperature controller protected by a special container and equipped with a reading display and keys for temperature adjustment.
- A milling cutter/heating plate support.

With DELTA 630 it is possible to weld fittings such as elbows, tees, wyes and stub ends. This is possible because the 3rd clamp can be anchored to the 1st and 2nd (movable) and slide along with the pipe. The fitting have to be locked in the 4th clamp. Short neck stub ends can be welded with the help of a special tool (on request).

STANDARD COMPOSITION



Machine body



Detach device
for heater



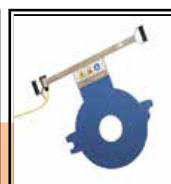
Gearcase



Electronic
thermoregulator



Milling cutter



Heating plate



Support

TECHNICAL FEATURES

PLUS

**280 ÷ 630 mm
water - gas - oil
FACER
fast removing system**

"DIGITAL DRAGON"

* Suggested power generator
18kVA

Working range	280 ÷ 630 mm; 10" IPS ÷ 24" IPS
Materials	HDPE, PP, PVDF For other materials contact RITMO S.P.A.
Power supply	230 V three phase 50/60 HZ 400 V three phase 50/60 HZ
Total absorbed power*	12350 W
Working temperature	180° ÷ 280° C (356° ÷ 536° F)
Outside temperature range	-10° ÷ 40° C (14° ÷ 104° F)
Time to reach welding temperature	< 20'
Dimensions machine body (W x D x H)	1550 x 1010 x 1000 mm (61" x 40" x 40")
Weight machine body	415 Kg (915 lb)
Weight standard composition	708 Kg (1560 lb)

ON REQUEST



Inserts
Ø 280 ÷ 560 mm



Tool for flange
necks



Trolley



Electrical crane



The INSPECTOR
Data-logging



Hydraulic
Rollers



Rollers

and:
Inserts Ø 10" ÷ 24" IPS; 10" ÷ 20" DIPS;
special transport wooden case or metal cage for body machine/trolley - gearcase/plate/cutter

Brazil



ADVANTAGE RITMO



RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

TRAINING

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

GLOBAL ADVICE

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

AFTER SALES TECHNICAL ASSISTANCE

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

STARTING AND TESTING

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.

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