

# PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"

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# VR 250

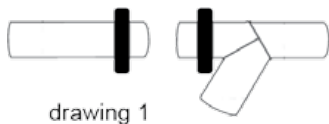
A professional welding machine ideal for medium sized pipes and sewers up to Ø 250 mm. It consists of a machine body with a pressure regulating device, a pair of clamps, two lateral supports, an electrically controlled milling cutter for levelling the ends of the pipe and/or fitting with a safety microswitch, an extractable heating plate with automatic device to control the temperature, a sliding support and a steel case that acts as a work bench and cover when transporting the machine. The VR 250 can weld fittings such as bends and tees. Branches can also be welded thanks to the upper extractable jaws (on request) called SUPRA.

## STANDARD COMPOSITION

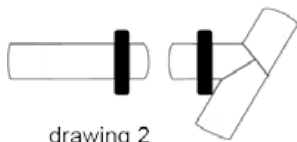
- Machine body with a milling cutter, lateral supports, clamps adapters and lateral supports adapters from Ø 75 to Ø 250 mm (Ø 140 and 180 mm on request), working/transport case steel, service spanners
- TP VR 250 TE plate
- Right and left clamp Ø 250 mm

## ON REQUEST

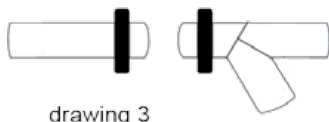
- Clamps adapters Ø 140 and 180 mm
- Lateral supports adapters Ø 140 and 180 mm
- Sets of extractable upper jaws SUPRA from Ø 75 to 225 mm
- Wooden case for SUPRA extractable upper jaws



drawing 1



drawing 2



drawing 3

## The meaning of SUPRA

This word identifies the different type of clamps mounted on this welding machine. They have been specifically designed to be able to lock "branch" fittings: with extractable and interchangeable jaws, shaped according to the diameter to weld, it is possible to lock all branch points (drawings 1, 2, 3).

## TECHNICAL FEATURES

Working range	75 ÷ 250 mm
Materials	HDPE, PP, PB, PVDF
Power supply	230 V Single Phase 50/60 Hz
Max. absorbed power	2200 W
Working temperature	180° ÷ 280° C
Outside temperature range	-5° ÷ 40° C
Time to reach welding temperature	~ 20'
Weight	123 Kg
Dimensions machine working	835 x 1240 x 1530 mm



# ADVANTAGE RITMO



## **RITMO WORLDWIDE**

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

## **TRAINING**

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

## **PRESALES TECHNICAL ASSISTANCE**

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

## **GLOBAL ADVICE**

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

## **AFTER SALES TECHNICAL ASSISTANCE**

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

## **STARTING AND TESTING**

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.

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